



BMW R 1200 GS Upper Crash Bars INSTALLATION INSTRUCTIONS

The most up to date instructions can be downloaded from the product page at altrider.com, under the instructions tab.

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Venture On,
Jeremy LeBreton



A
ALTRIDER
venture on
BMW R 1200 GS
Upper Crash Bars

Package Contents:
- upper bar assembly
- mounting brackets
- hardware kit
- instructions

Altrider LLC

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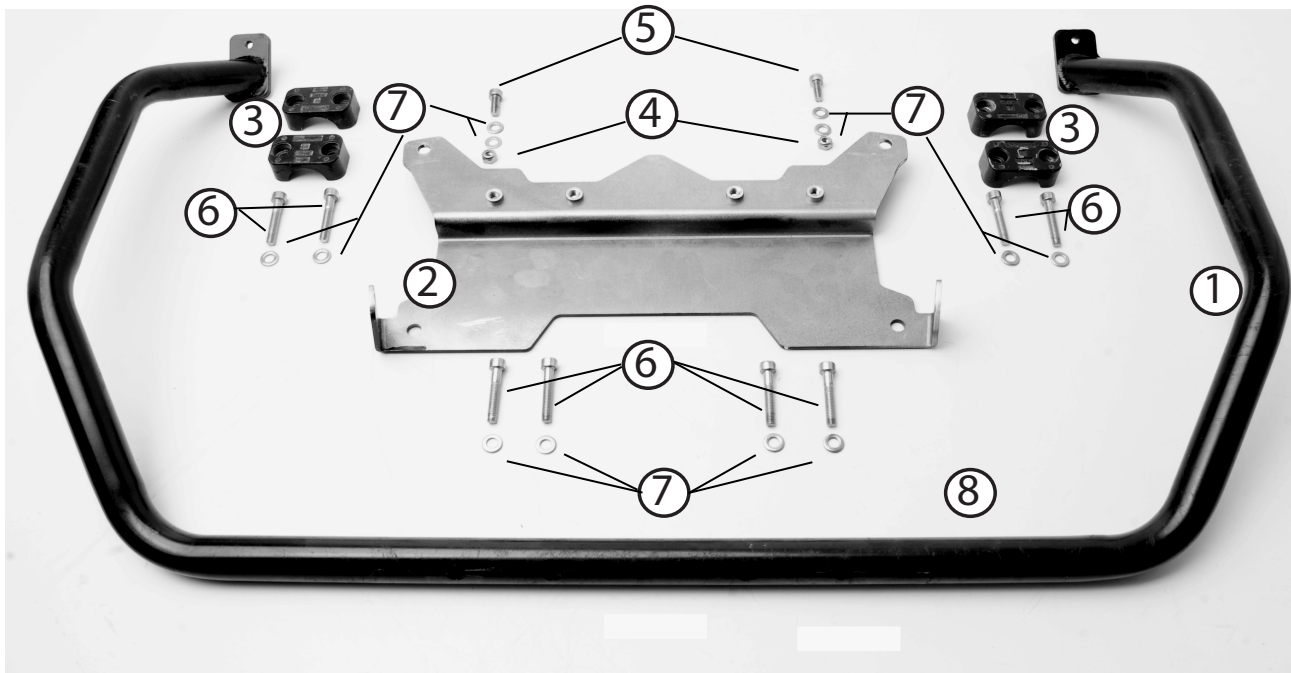
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Rev 2
MADE IN THE USA





Kit:

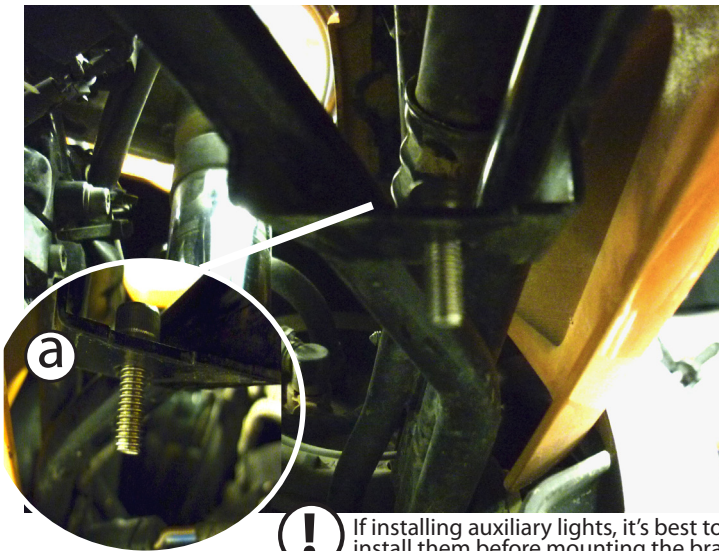
- ① upper crash bar
- ② upper mount bracket
- ③ (2) clamps (4 halves)
- ④ (2) M6 nylock nuts
- ⑤ (2) M6x16 socket head cap fastener
- ⑥ (8) M6x 35 socket head cap fasteners
- ⑦ (12) M6 washers



Recommended tools:

- ① 1/4" ratchet
- ② 1/4" driver
- ③ M5 allen key
- ④ M10 socket
- ⑤ T25 torx socket
- ⑥ 5mm allen socket
- ⑦ (1) 2ml Threadlocker

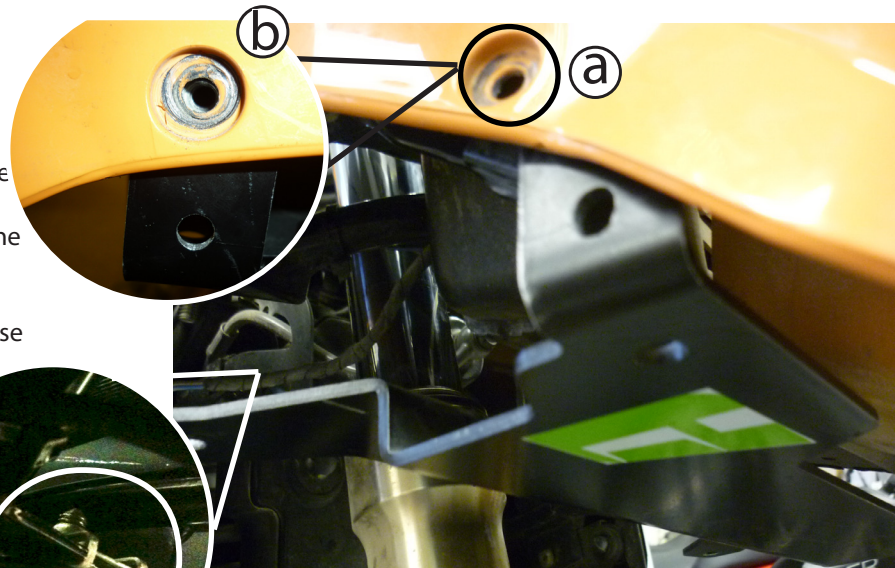




- ① Using the T25 Torx socket, remove the (2) T 25 Torx fasteners from the front beak. Insert (2) M6x16 socket head cap fasteners and (2) M6 washers into the front subframe. See image (a).

! If installing auxiliary lights, it's best to install them before mounting the bracket.

b) Line up the threaded clip inside the frame with the front bracket. Start the T25 Torx OEM screws but do not tighten these down yet!

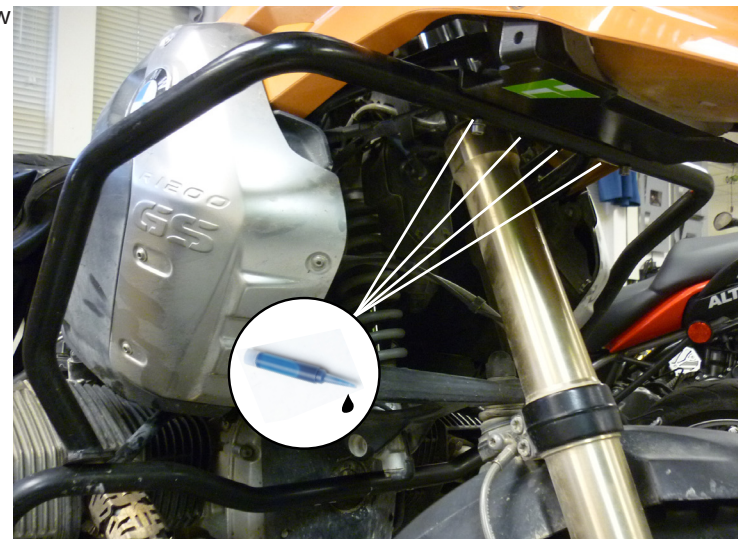


- ② a) Place the bracket in the front tabs in front of the frame mounts. Once inside the beak fairing, slide the bracket back then rotate the rear of the bracket up to the frame mounts. Start the (2) M6 nylock nuts with (2) M6 washers. Longer bolts may be required for use w/ aftermarker beaks or trim.

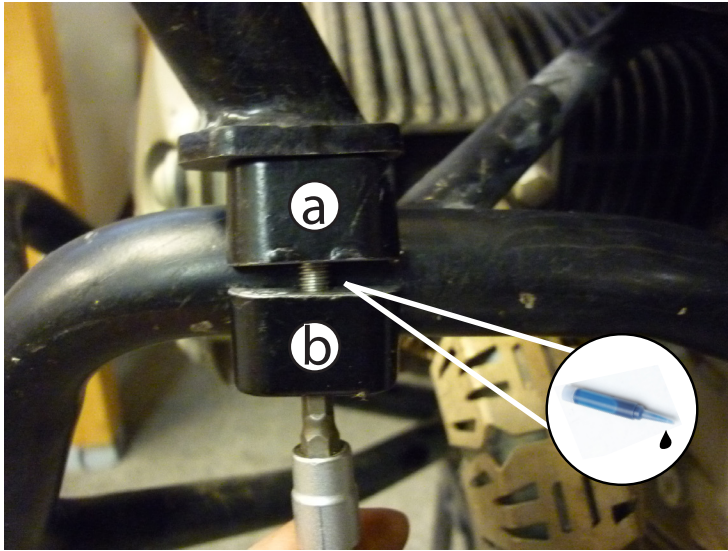
! For GSA models, remove existing OEM bars, this frame clip and t30 screw prior to install on the subframe.



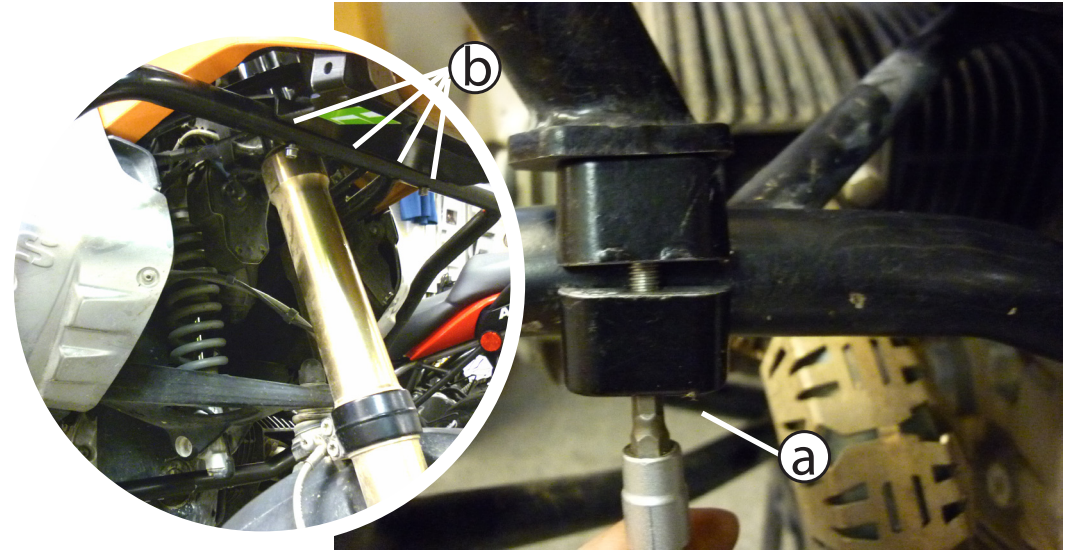
- ③ Turn the handle bars to access the M6 screws with allen key. Use the M10 socket tool under the bracket to tighten the (2) M6 nylock nuts. Now tighten the (2) OEM T25 beak screws.



- ④ Rest the upper crash bar onto the existing lower crash bar assembly. Use a few drops of threadlocker and start the (4) M6 x 35 socket head cap fasteners with (4) M6 washers into the upper bracket. All bar fasteners should be left loose.



- ⑤ Slide the top clamp (a) under the upper crash bar mount. Apply a few drops of threadlocker to the (4) M6 x 35 socket head cap fasteners and lightly install with M6 washers into the lower clamp (b). Install from the bottom. On both sides, just give a few turns for loose fitment of the bar fasteners for now. Be careful when aligning the fasteners to avoid crossthreading.



- ⑥ a) Now slowly tighten both sets of clamps, alternating between front and rear screws so the clamps compress evenly.
b) Go back and tighten the (4) M6 upper bar screws.



After 1500 miles of riding with your new equipment installed, inspect the assembly and re-torque all fasteners to ensure they are still tightened properly.

CONGRATULATIONS!

You've completed your installation. If at any point you have questions about your installation or have any feed back for us, we'd love to hear it. A downloadable version of these instructions can be found at our web site. www.AltRider.com

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